1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: PERMATHANE SM7108 Polyurethane Sealant

MANUFACTURER
ITW Polymers Seals North America
111 South Nursery Road
Irving, TX 75060

Product Stewardship: (972) 438-9111

24 HR. EMERGENCY TELEPHONE NUMBERS
CHEMTREC (US Transportation): (800) 424-9300

COMMENTS: PERMATHANE is a registered trademark of Illinois Tool Works, Inc.

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS

Health:
- Acute Toxicity (Inhalation), Category 3
- Respiratory Sensitization, Category 1
- Skin Sensitization, Category 1
- Carcinogenicity, Category 2
- Reproductive Toxicity, Category 1B
- Target Organ Toxicity (Repeated exposure), Category 2
- Aspiration Hazard, Category 1

Environmental:
- Acute Hazards to the Aquatic Environment, Category 1
- Chronic Hazards to the Aquatic Environment, Category 1

Physical:
- Flammable Liquids, Category 4

GHS LABEL

Skull and crossbones
Exclamation mark
Health hazard
Environment

SIGNAL WORD: DANGER

HAZARD STATEMENTS

H227: Combustible liquid.
H304: May be fatal if swallowed and enters airways.
H317: May cause an allergic skin reaction.
H331: Toxic if inhaled.
H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H351: Suspected of causing cancer.
H360: May damage fertility or the unborn child.
H373: May cause damage to organs through prolonged or repeated exposure.
H400: Very toxic to aquatic life.
H410: Very toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENT(S)

Prevention:
80975E8A: P201: Obtain special instructions before use.
P202: Do not handle until all safety precautions have been read and understood.
P210: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P260: Do not breathe dust/fume/gas/mist/vapours/spray.
P271: Use only outdoors or in a well-ventilated area.
P272: Contaminated work clothing should not be allowed out of the workplace.
P280: Wear protective gloves/protective clothing/eye protection/face protection.
P284: [In case of inadequate ventilation] wear respiratory protection.
P273: Avoid release to the environment.

Response:
P301+P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor.
P302+P352: IF ON SKIN: Wash with plenty of water.
P304+P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313: IF exposed or concerned: Get medical advice/attention.
P311: Call a POISON CENTER or doctor.
P314: Get medical advice/attention if you feel unwell.
P321: Specific treatment is required.
P331: Do NOT induce vomiting.
P333+P313: If skin irritation or rash occurs: Get medical advice/attention.
P342+P311: If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
P362: Take off contaminated clothing.
P370+P378: In case of fire: Use appropriate media to extinguish.
P391: Collect spillage.

Storage:
P403+P233: Store in a well-ventilated place. Keep container tightly closed.
P403+P235: Store in a well-ventilated place. Keep cool.
P405: Store locked up.

Disposal:
P501: Dispose of contents/container according to local, regional, national, and international regulations.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Liquid with a mild solvent odor

IMMEDIATE CONCERNS: CAUTION! Combustible liquid and vapor. Causes eye and skin irritation.
Contains small amount of Toluene Diisocyanate (CAS No. 26471-62-5). May cause respiratory tract irritation. May cause allergic respiratory reaction. Harmful if inhaled. Respiratory sensitizer. May cause lung damage. Lung damage and respiratory sensitization may be permanent. May cause skin irritation. May cause allergic skin reaction. Skin sensitizer. Animal tests and other research indicate that skin contact with TDI can cause isocyanate desensitization and respiratory reaction.

POTENTIAL HEALTH EFFECTS

EYES: Moderately irritating to the eyes.

SKIN: May cause mild skin irritation. Repeated or prolonged skin contact may result in allergic dermatitis.

INGESTION: Not likely route of entry. Harmful if swallowed, may cause nausea. Consult a physician.

INHALATION: May cause mild irritation to the respiratory tract. May aggravate existing respiratory conditions.
SAFETY DATA SHEET

PERMATHANE SM7108 Polyurethane Sealant

ROUTES OF ENTRY: Eye and Skin Contact, Inhalation and Ingestion

IRRITANCY: Irritant to eyes, skin and respiratory tract.

SENSITIZATION: May cause allergic respiratory and skin reaction. Respiratory and skin sensitizer.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butyl Benzyl Phthalate</td>
<td>10 - 20</td>
<td>85-68-7</td>
</tr>
<tr>
<td>Toluene</td>
<td>2 - 5</td>
<td>108-88-3</td>
</tr>
<tr>
<td>Toluene Diisocyanate</td>
<td>1 - 5</td>
<td>26471-62-5</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of tempered water (at least 15-20 minutes) lifting upper and lower eye lids occasionally. Get immediate medical attention.

SKIN: Immediately flush skin with plenty of water. Remove clothing. Get medical attention immediately. Wash clothing separately before reuse.

INGESTION: Do not induce vomiting. Get medical attention immediately. Never give anything by mouth to an unconscious person.

INHALATION: Under normal conditions of use, inhalation of product is unlikely. If fumes are inhaled and become irritant, remove person from the area to fresh air. Seek immediate medical attention if exposure has occurred.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

EYES: Causes eye irritation.

SKIN: Contact causes skin irritation. Contains a component that is a skin sensitizer.

INGESTION: Not likely route of entry. May cause vomiting if ingested.

INHALATION: Respiratory tract irritation. Contains a component that is a respiratory sensitizer.

ACUTE EFFECTS: Irritant to the eyes, skin and respiratory tract.

CHRONIC EFFECTS: Frequent or prolonged contact may irritate the skin and cause a skin rash (dermatitis).

NOTES TO PHYSICIAN: Treat symptomatically.

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Class IIIB

GENERAL HAZARD: Combustible Liquid.

EXTINGUISHING MEDIA: Use methods appropriate for the surrounding fire. Water spray, dry chemical, carbon dioxide, AFFF or alcohol resistant foams are all appropriate.

OTHER CONSIDERATIONS: This material can burn but will not readily ignite. This material will release vapors when heated above the flash point temperature that can ignite when exposed to a source of ignition. In enclosed spaces, heated vapor can ignite with explosive force. Mists or sprays may burn at temperatures below the flash point.

EXPLOSION HAZARDS: Solid water stream may spread fire. When exposed to extreme heat, closed containers may rupture. Cool containers with flooding quantities of water until after the fire is completely extinguished.

FIRE FIGHTING PROCEDURES: This product may release flammable vapors that are slightly heavier than air.
**SAFETY DATA SHEET**

PERMATHANE SM7108 Polyurethane Sealant

**FIRE FIGHTING EQUIPMENT:** As in any fire, wear Self-Contained Breathing Apparatus (SCBA) MSHA/NIOSH approved or equivalent and full protective clothing.

### 6. ACCIDENTAL RELEASE MEASURES

**SMALL SPILL:** Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on absorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth and gravel, etc. as necessary and place in closed containers for disposal. Only those persons who are adequately trained, authorized, and wearing the appropriate personal protective equipment (PPE) should participate in spill response and clean-up.

**LARGE SPILL:** Keep spectators away. Only those persons who are adequately trained, authorized and wearing the required personal protective equipment (PPE) should participate in spill response and clean-up. Ventilate the area by natural means or by explosion proof mechanical means (i.e. fans). Know and prepare for spill response before using or handling this product. Eliminate all ignition sources (flames, hot surfaces, portable heaters and sources of electrical, static, or frictional sparks). Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered and labeled metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools and appropriate PPE. Place absorbent diking materials in covered metal containers for disposal. Prevent contamination of sewers, streams, and groundwater with spilled material or used absorbent.

### ENVIRONMENTAL PRECAUTIONS

**WATER SPILL:** Avoid run-off into storm drains, ditches and waterways.

### 7. HANDLING AND STORAGE

**GENERAL PROCEDURES:** For professional or industrial use only. Follow label instructions. Keep out of the reach of children. Not for consumption. No smoking. Do not breathe vapors. Avoid contact with body. Turn off all pilot lights, flames, stoves, heaters, electric motors, welding equipment and other sources of ignition. Empty containers must not be washed and re-used for any purpose. Contact lens wearers must wear protective eye wear around chemical vapors and liquid. Wash hands thoroughly after handling. To prevent build-up of vapors, use adequate natural and/or mechanical ventilation (e.g. open all windows and doors to achieve cross ventilation). Vapors may be heavier than air and will collect in low areas. Containers may be hazardous when empty.

**HANDLING:** Use with sufficient ventilation to keep employee exposure below recommended limits. Provide adequate ventilation for storage, handling and use, especially for enclosed or low spaces. Avoid contact of liquid with eyes and prolonged skin exposure. Follow all SDS/label precautions even after container is emptied because they may retain product residues.

**STORAGE:** Keep container closed when not in use. Store in a dry well ventilated area and away from the sun, heat, sparks and open flames. Material will start to cure in the presence of humid air or moisture. Do not store in the same area with oxidizers and amines.

**SHELF LIFE:** 12 months from date of manufacture when stored below 80 F (26.7 C)

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION
# SAFETY DATA SHEET

**PERMATHANE SM7108 Polyurethane Sealant**

## EXPOSURE GUIDELINES

### OSHA HAZARDOUS COMPONENTS (29 CFR 1910.1200)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Type</th>
<th>ppm</th>
<th>mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butyl Benzyl Phthalate</td>
<td>OSHA PEL</td>
<td>TWA NL [1]</td>
<td>NL [1]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL  NL [1]</td>
<td>NL [1]</td>
</tr>
<tr>
<td></td>
<td>ACGIH TLV</td>
<td>TWA NL [1]</td>
<td>NL [1]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL  NL [1]</td>
<td>NL [1]</td>
</tr>
<tr>
<td>Toluene</td>
<td>OSHA PEL</td>
<td>TWA 200 ppm</td>
<td>NL</td>
</tr>
<tr>
<td></td>
<td>ACGIH TLV</td>
<td>TWA 20 ppm</td>
<td>NL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL  NL [1]</td>
<td>NL [1]</td>
</tr>
<tr>
<td>Toluene Diisocyanate</td>
<td>OSHA PEL</td>
<td>TWA 0.005 ppm</td>
<td>0.04 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL  0.02 ppm</td>
<td>0.15 mg/m³</td>
</tr>
<tr>
<td></td>
<td>ACGIH TLV</td>
<td>TWA 0.005 ppm [1]</td>
<td>NL [1]</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL  0.02 ppm [1]</td>
<td>NL [1]</td>
</tr>
</tbody>
</table>

**Footnotes:**
1. NL = Not Listed
2. C = Ceiling

## ENGINEERING CONTROLS:
Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Use only in a well ventilated area. To determine exposure levels, monitoring should be performed as outlined by OSHA Standard 29 CFR 1910.1052.

## PERSONAL PROTECTIVE EQUIPMENT

**EYES AND FACE:** Wear safety glasses with side shields, goggles or full-face shield as required by 29 CFR 1910.133 - OSHA Eye and Face Protection Standard. A suitable emergency eye wash station and safety shower should be located near the work station.

**SKIN:** Wear chemical resistant, impervious gloves.

**RESPIRATORY:** NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection. A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

**WORK HYGIENIC PRACTICES:** Use good hygiene practices when handling this material. Wash hands thoroughly after use.

**OTHER USE PRECAUTIONS:** Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.
9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Viscous Liquid
ODOR: Mild Solvent
COLOR: Various
pH: 7.02
PERCENT VOLATILE: 3.1
Notes: by weight
FLASHPOINT AND METHOD: 111.11°C (232°F) ASTM D3278/D3828
FLAMMABLE LIMITS: N/A to N/A
AUTOIGNITION TEMPERATURE: Not Determined
VAPOR PRESSURE: Not Determined
VAPOR DENSITY: Not Determined
BOILING POINT: Not Determined
FREEZING POINT: Not Determined
MELTING POINT: Not Determined
POUR POINT: Not Determined
SOLUBILITY IN WATER: Nonsoluble
PARTITION COEFFICIENT: N-OCTANOL/WATER: Not Determined
EVAPORATION RATE: Not Determined
DENSITY: 12.64 lbs/gal
PARTICLE SIZE: Not Determined
SPECIFIC GRAVITY: 1.516
VISCOSITY: Not Determined
MOLECULAR WEIGHT: Not Determined
(VOC): 43.1 EPA Method 24 VOC
OXIDIZING PROPERTIES: Not Determined
WEIGHT PER VOLUME: Not Determined

10. STABILITY AND REACTIVITY

REACTIVITY: Yes
HAZARDOUS POLYMERIZATION: Product will not undergo polymerization.
STABILITY: Stable.
CONDITIONS TO AVOID: Avoid heat, flames, sparks, and other sources of ignition. Keep away from strong oxidizing conditions and agents.
POSSIBILITY OF HAZARDOUS REACTIONS: None
HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide and hydrocarbon fumes if heated to decomposition.
INCOMPATIBLE MATERIALS: Strong oxidizing agents and amines.
SAFETY DATA SHEET

PERMATHANE SM7108 Polyurethane Sealant

11. TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>ORAL LD₅₀ (rat)</th>
<th>DERMAL LD₅₀ (rabbit)</th>
<th>INHALATION LC₅₀ (rat)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butyl Benzyl Phthalate</td>
<td>2330 mg/kg (rats)</td>
<td>&gt; 10000 mg/kg (rabbits)</td>
<td>No data</td>
</tr>
<tr>
<td>Toluene</td>
<td>2600 to 7500 mg/kg</td>
<td>12124 mg/kg</td>
<td>8000 ppm (4-hr dose)</td>
</tr>
<tr>
<td>Toluene Diisocyanate</td>
<td>4130 to 5110 mg/kg (rats)</td>
<td>&gt; 9400 mg/kg (rabbits)</td>
<td>49 to 5034 ppm (4-hr dose - rat)</td>
</tr>
</tbody>
</table>

CARCINOGENICITY

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>NTP Status</th>
<th>IARC Status</th>
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</thead>
<tbody>
<tr>
<td>Toluene</td>
<td>3</td>
<td>3</td>
</tr>
<tr>
<td>Toluene Diisocyanate</td>
<td>2</td>
<td>2B</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL DATA: This product contains components that will normally float on water. These components may be harmful to aquatic organisms and may cause long term adverse effects in the aquatic environment.

ECOTOXICOLOGICAL INFORMATION: Contains components that are potentially toxic to freshwater and saltwater ecosystems.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Consult with your state and local hazardous waste requirements or guidelines to ensure compliance. Arrange disposal in accordance with EPA, state and local requirements.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)

PROPER SHIPPING NAME: Not Regulated for Transport

UN/NA NUMBER: NA

PACKING GROUP: NA

AIR (ICAO/IATA)

SHIPPING NAME: Not Regulated

VESSEL (IMO/IMDG)

SHIPPING NAME: Environmentally Hazardous Substances, Liquids, N.O.S.

UN/NA NUMBER: 3082

PRIMARY HAZARD CLASS/DIVISION: 9

PACKING GROUP: III

MARINE POLLUTANT #1: Butyl Benzyl Phthalate
NOTE: EXCEPTION - Per IMDG Code 2.10.2.7 - Marine pollutants packaged in single or combination packages containing a net quantity per single or inner packaging of 5 L or less are not subject to any other provisions of the IMDG Code relevant to marine pollutants provided the product is packaged in accordance with the general provisions of the Code.

If single or inner package is < 5 L (1.3 gallons) - ships as Non Hazardous

If single or inner package is > 5 L (1.3 gallons) - ships according to proper shipping description provided above

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)

FIRE: No  PRESSURE GENERATING: No  REACTIVITY: No  ACUTE: Yes  CHRONIC: Yes

EPCRA SECTION 313 SUPPLIER NOTIFICATION

<table>
<thead>
<tr>
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<th>Wt.%</th>
<th>CAS</th>
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<tbody>
<tr>
<td>Toluene</td>
<td>2 - 5</td>
<td>108-88-3</td>
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<td>Toluene Diisocyanate</td>
<td>1 - 5</td>
<td>26471-62-5</td>
</tr>
</tbody>
</table>

CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT)

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CERCLA RQ</th>
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<tbody>
<tr>
<td>Toluene</td>
<td>2 - 5</td>
<td>1,000 lbs.</td>
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<tr>
<td>Toluene Diisocyanate</td>
<td>1 - 5</td>
<td>100</td>
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TSCA (TOXIC SUBSTANCE CONTROL ACT)

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<thead>
<tr>
<th>Chemical Name</th>
<th>CAS</th>
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<tbody>
<tr>
<td>Butyl Benzyl Phthalate</td>
<td>85-68-7</td>
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<tr>
<td>Toluene</td>
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</table>

CLEAN AIR ACT

<table>
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<th>Wt.%</th>
<th>CAS</th>
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</thead>
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</tbody>
</table>
PERMATHANE SM7108 Polyurethane Sealant

STATES WITH SPECIAL REQUIREMENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Requirements</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butyl Benzyl Phthalate</td>
<td>Massachusetts Right to Know List</td>
</tr>
<tr>
<td></td>
<td>New Jersey Right to Know List</td>
</tr>
<tr>
<td></td>
<td>Pennsylvania Right to Know List</td>
</tr>
<tr>
<td>Toluene</td>
<td>Massachusetts Right to Know List</td>
</tr>
<tr>
<td></td>
<td>New Jersey Right to Know List</td>
</tr>
<tr>
<td></td>
<td>Pennsylvania Right to Know List</td>
</tr>
<tr>
<td></td>
<td>Massachusetts Toxic Use Reduction Act (TURA) Reportable Chemical</td>
</tr>
<tr>
<td>Toluene Diisocyanate</td>
<td>Massachusetts Right to Know List</td>
</tr>
<tr>
<td></td>
<td>New Jersey Right to Know List</td>
</tr>
<tr>
<td></td>
<td>Pennsylvania Right to Know List</td>
</tr>
</tbody>
</table>

CALIFORNIA PROPOSITION 65: This product contains toluene and butyl benzyl phthalate, chemicals known to the state of California to cause birth defects or other reproductive harm.

This product contains traces of Toluene Diisocyanate, a chemical known to the state of California to cause cancer.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>Listed</th>
</tr>
</thead>
<tbody>
<tr>
<td>Butyl Benzyl Phthalate</td>
<td>10 - 20</td>
<td>Developmental Toxicity, Female Reproductive, Male Reproductive</td>
</tr>
<tr>
<td>Toluene</td>
<td>2 - 5</td>
<td>Developmental Toxicity</td>
</tr>
<tr>
<td>Toluene Diisocyanate</td>
<td>1 - 5</td>
<td>Cancer</td>
</tr>
</tbody>
</table>

CANADA

WHMIS HAZARD SYMBOL AND CLASSIFICATION

- Toxic
- Combustible
- Liquid

16. OTHER INFORMATION

Date Revised: 09/13/2017

INFORMATION CONTACT: (972) 438-9111

REVISION SUMMARY: This MSDS replaces the 07/20/2016 MSDS. Revised: **Section 1:** Date Issued.
GENERAL STATEMENTS: Keep out of reach of children
For professional or industrial use only

MANUFACTURER DISCLAIMER: This document may be used to comply with OSHA’s Hazardous Communication Standard, 29 CFR 1910.1200.

To the best of our knowledge, the information contained in this SDS is accurate. It is intended to assist the user in his/her evaluation of the product’s hazards and safety precautions to be taken in its use. The data in this SDS relate only to the specific material designated herein. We do not assume liability for the use of, or reliance on this information, nor do we guarantee its accuracy or completeness.

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